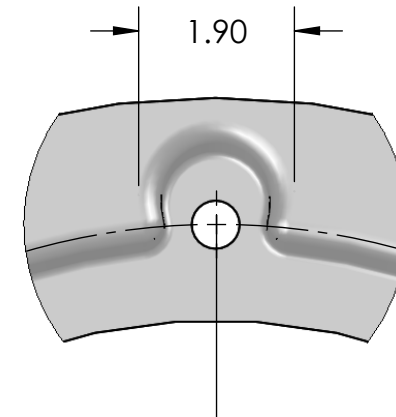


ITEM #	A	B	C	D	# SCREWS
FR 021.0	4.75	5.82	6.63	6.82	3
FR 022.0	6.00	7.25	8.38	8.50	3
FR 023.0	6.94	8.00	8.88	9.38	4
FR 024.0	7.94	8.94	10.00	10.44	4
FR 025.0	9.00	10.00	10.88	11.44	5
FR 026.0	10.00	11.00	11.88	12.44	5



DETAIL B
SCALE 1 : 2

PROPRIETARY AND CONFIDENTIAL
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	FRASER BRONZE FOUNDRY, INC	
		DIMENSIONS ARE IN INCHES		DRAWN	KJF	12/23/14	TITLE: DECK HATCH RING
		TOLERANCES:		CHECKED			
		FRACTIONAL ±		ENG APPR.			
		ANGULAR: MACH ± BEND ±		MFG APPR.			
		ITEM#		Q.A.			SIZE DWG. NO. REV A FR 021.0-028.0
		MATERIAL A356 ALUMMINUM C876 BRONZE		COMMENTS:			
NEXT ASSY		USED ON		FINISH		SCALE: 1:8 WEIGHT: SHEET 1 OF 1	
APPLICATION				DO NOT SCALE DRAWING			