



PROPRIETARY AND CONFIDENTIAL

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	FRASER BRONZE FOUNDRY, INC	
		DIMENSIONS ARE IN INCHES		DRAWN	KJF	12/23/14	TITLE: 18" X 24" HATCH FRAME
		TOLERANCES:		CHECKED			
		FRACTIONAL ±		ENG APPR.			
		ANGULAR: MACH ± BEND ±		MFG APPR.			
		TWO PLACE DECIMAL ±		Q.A.			SIZE DWG. NO. REV
		THREE PLACE DECIMAL ±		COMMENTS:			A 1824QRH-1aa
		ITEM#	FR 029.0				SCALE: 1:12 WEIGHT: 9.45 SHEET 1 OF 1
		MATERIAL	A356 ALUMINUM				
		FINISH					
	NEXT ASSY	USED ON					
	APPLICATION		DO NOT SCALE DRAWING				

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